

THE ARMORY

AR15 MACHINING SERIES



MACHINING SOLUTIONS FOR UPPERS, LOWERS,
PICATINNY RAILS, BOLT CARRIERS AND MORE

AR-15 UPPER RECEIVER TOOLS



EJECTION DOOR KEYWAY

KW10125-008.26 | 100468

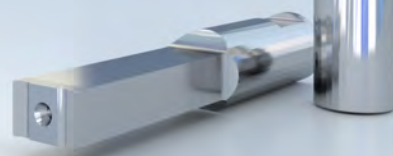
5000 RPM
Feed 50-60 IPM



CHARGING HANDLE BROACH

BR-.420-015X2X4 | 118021

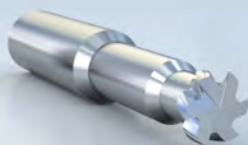
Feed 60-300 IPM*
.005 Per Step-over



CHARGING HANDLE KEYWAY

KW60507.127 5/8SHK | 100472

6000 RPM
Feed 90 IPM



GAS TUBE COUNTER BORE DRILL

DR201845.9X9 3/8SHK | 118025

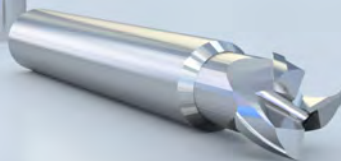
5000 RPM
Feed 30 IPM



CHARGING HANDLE CLEARANCE ENDMILL

GWASU30420.25 | 100473

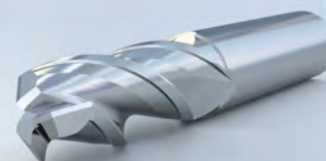
7000 RPM
Feed 65 IPM



CHARGING HANDLE LOCK POSITION FORM

GWA30300-08X45DC | 118024

12000 RPM
Feed 60 IPM



*Higher speeds only available with rigid setup
**45° maximum ramp angle dependent on setup

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FORWARD ASSIST COMBO FORM DRILL

SD20315 5/8SHK | 122266

5000 RPM
Feed 30 IPM



EJECTOR DOOR DETENT GROOVE CUTTER

RFC40400-0625 1/2SHK | 120283

5000 RPM
Feed 60 IPM



AR-15 LOWER RECEIVER TOOLS

MAGAZINE WELL ROUGHER

ARTLSU30625-02 | 105259

12000 RPM | Feed 250 IPM
**Ramping up to 45°



MAGAZINE WELL BROACH

BR-.630X.47 | 119050

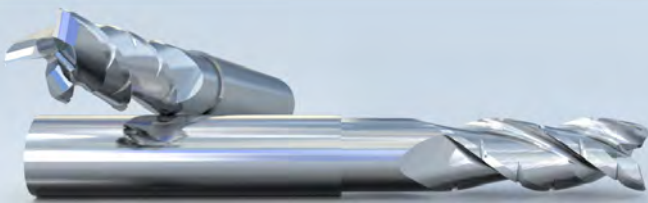
*60-300 IPM
.005 Step-over



TRIGGER POCKET ROUGHER

ARTSU30375-015.5 | 105277

12000 RPM | Feed 200 IPM
**Ramping up to 45°



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MAGAZINE W
br-.630X.4"

TRIGGER POCKET ROUGHER

ARTSU30375-015.5 | 105277

RAIL PRO
FT80940

CHARGING HANDLE LOCK POSITION FORM

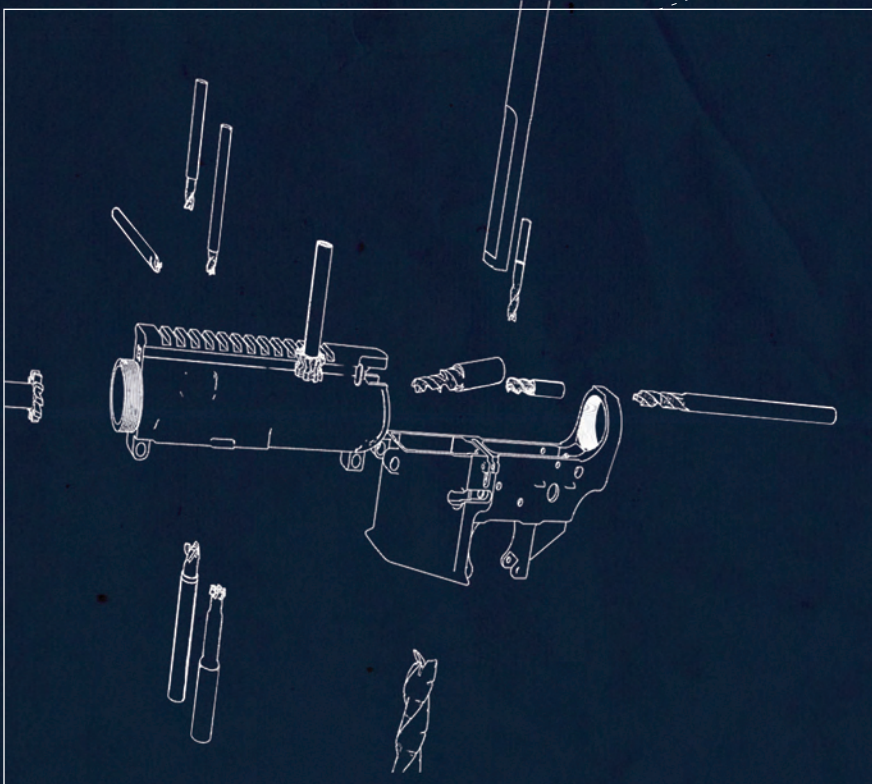
GWA30300-08X45DC | 118024

GAS TUBE COUNTER BORE DRILL

DR201845.9X9 3/8SHK | 118025

FORWARD
SD20315

MAGA
ARTL



MAGAZINE WELL BROACH

RTLSU30625-02 | 105259

RAIL GROOVE FINISHER WITH DEBUR

FT302125-01 1/4SHK | 104474

RAIL GROOVE ROUGHER

RFA30200.25X2 | 118022

RAIL GROOVE FINISHER

GWAS30212.2Z | 101043

PROFILE CUTTER

0940-02STR | 100469

EJECTION DOOR KEYWAY

KW10125-008.26 | 100468

FORWARD ASSIST COMBO FORM DRILL

0315 5/8SHK | 122266

CHARGING HANDLE CLEARANCE ENDMILL

GWASU30420.25 | 100473

CHARGING HANDLE KEYWAY

KW60507.127 5/8SHK | 100472

MAGAZINE WELL ROUGHER

RTLSU30625-02 | 105259

AR-15 CUTTING TOOLS

Learn more online at
www.GWSToolGroup.com

BOLT & BOLT CARRIER

LOCKING LUG FORM TOOL

FT60950.312NA | 122267



FIRING PIN REAMER

RMR401575RHC/LHSNA | 122274

200 SFM/.001" Per revolution
Include .5 second dwell at bottom of hole



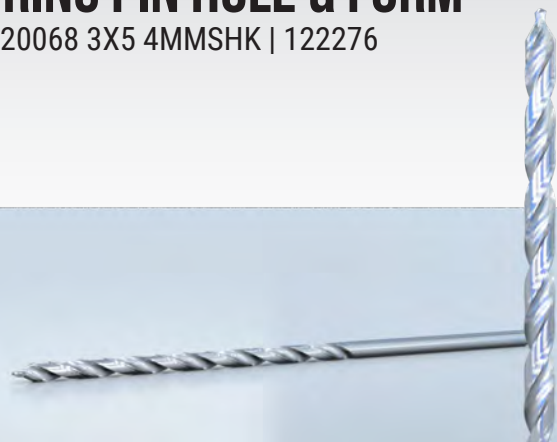
BEARING SURFACE UNDERCUT FORM TOOL

FT40914.75X | 122275



FIRING PIN HOLE & FORM

SD20068 3X5 4MMSHK | 122276



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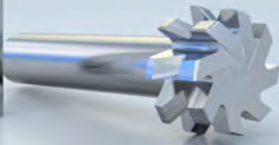
PICATINNY RAIL CUTTERS

RAIL PROFILE CUTTER

FT80940-02STR | 100469



12000 RPM | Feed 190 IPM
3200 SFM | .002"/Tooth

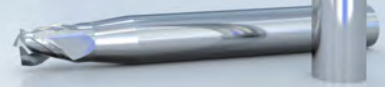


RAIL GROOVE ROUGHER

RFA30200.25X2 | 118022



12000 RPM
Feed 100 IPM

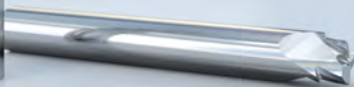


RAIL GROOVE FINISHER WITH DEBUR

FT302125-01 1/4SHK | 104474



12000 RPM
Feed 150 IPM

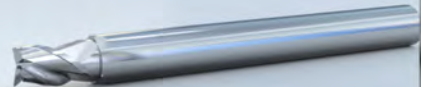


RAIL GROOVE FINISHER

GWAS30212.ZZ | 101043



12000 RPM
Feed 150 IPM



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